

LEAD ZIRCONATE TITANATES

Performance, Quality and Service for Every Application

- Wide Variety of Material Types
- 100% Inspection
- Precision Tolerances
- Unique Configurations

For superior performance in your ultrasonic devices, select EBL lead zirconate titanate piezoceramics.

EBL offers an extensive range of both "hard" and "soft" lead zirconate titanate compositions. Hard materials exhibit low dielectric losses, high mechanical Q, and low dielectric constants. These materials are recommended for ultrasound therapy assemblies, cleaner, sonar projectors and related applications in which the piezoceramic is exposed to high drive fields and/or mechanical stress. Soft materials provide high coupling coefficients and low mechanical Q for micropositioners, NDT and medical imaging transducers, hydrophones and similar high sensitivity devices. Additionally, we will fabricate from any manufacturer's piezoceramic that you specify.

EBL's lead zirconate titanates are available with fired-on or electroless electrodes. Fired-on electrodes are applied to the surface of the piezoceramic by screen-printing or airbrushing, and then fused onto the ceramic at high temperature. Electroless electrodes are applied by an aqueous immersion process developed by EBL.



LEAD ZIRCONATE TITANATES CHARACTERISTICS

MATERIAL PROPERTIES	EBL #1	EBL #2	EBL #3	EBL #4	EBL #6	EBL #9	EBL #23	EBL #25
Density g/cm³ Dielectric constant Kʒ Mechancial Q Dissipation % @ 1KHz Curie Temperature °C	7.5 1300 400 0.4 320	7.5 1725 100 2.0 350	7.45 3450 65 2.0 190	7.5 1050 960 0.4 300	7.45 2750 75 2.0 220	7.6 1450 600 0.4 320	7.8 3800 30 2.4 250	7.7 1800 80 1.8 350
d constant m/Vx10 ⁻¹² $d_{_{33}}$ $d_{_{31}}$ $d_{_{15}}$	295 -127 506	380 -173 584	583 -262 730	220 -95 330	480 -260 670	315 -135 -	650 -320 -	350 -179 -
g constant Vm/Nx10 ⁻³ g_{33} g_{31} g_{15}	25.0 -10.7 39.8	25.0 -11.5 38.2	19.1 -8.6 28.9	24.5 -10.5 28.9	20.9 -9.8 35.0	24.6 -10.5 -	19.0 -9.0 -	24.2 -11.0 -
Coupling coefficients $k_{\rm p}$ $k_{\rm 33}$ $k_{\rm 31}$ $k_{\rm 15}$	0.60 0.69 0.36 0.72	0.62 0.72 0.36 0.69	0.64 0.75 0.38 0.68	0.52 0.62 0.31 0.55	0.63 0.74 0.37 0.67	0.60 0.71 0.34	0.75 0.75 0.44 0.68	0.63 0.70 0.30
Frequency constants Hzm Thickness Planar Transverse	2026 2149 1321	1778 1994 1092	1765 1981 1105	2181 2311 1415	1727 1943 1058	1990 2110 -	2030 - -	2050 2020 -
Industry Types	PZT-4 EC-64	PZT-5A EC-65	PZT-5H EC-76	PZT-8 EC-69	PZT-5J EC-70	PZT-4D -	-	-
Navy Type		II	VI	III	V			II

Polarization:

thickness, shear, radial or mixed modes; (+) polarity indicated.

Geometries:

disc, rectangle, rod, washer, tube, D-shape, spherical focus, cylindrical focus, plano-concave, axicon, truncated cone.

Dimensions available:

Size: 0.06"min., 6" max.

Thickness mode frequency: 200 KHz to 20 MHz

Shear mode frequency: 250 KHz to 7.5 MHz

Cylindrical radii: 1.0", 1.5", 2.0", 2.5", 3.0",

3.94" standard
Spherical radii: 0 to 33 diopter standard

Standard tolerances:

Disc diameter: +0/-.003"

Tube or washer diameter: +/-.002"

Length and width: +/-.005", except +/-.003"

for tubes or washers

Thickness mode frequency:

+/-5% to MHz

+/-10% above 10 MHz

Thickness uniformity:

+/-.0003" up to 3.5" max dimension (flat parts)

+/-.0008" above 3.5" max dimension (flat parts)

+/-.001" for tubes or washers

+/-.0005" for spherical or cylindrical radius

Spherical radius:

0 - 9.9 diopter: +/-0.25 diopter 10-19.9 dipter: +/-0.5 diopter 20 - up diopter: +/-0.75 diopter

Electrodes:

Types: fired silver, electroless nickel, copper, or gold Thickness: 0.0005" typical per side for fired electrodes 0.0002" typical per side for electroless nickel

<100µ is typical per side for electroless copper or gold

Geometries:

- 35μ in rms typical for fired electrodes
 32μ in rms typical for electroless nickel
- : 8µ in rms typical for electrodes copper or gold

Options:

- : wrap around electrodes or other special electrode patterns
- : 3% frequency tolerance
- : steep radius
- : lead wire attachment

Other dimensions, tolerances, electrodes, and options available upon request. Drawings or sketches are required.

Dimensions above are for reference only and may not be available for all material compositions and geometries. All appropriate dimensions are inclusive of plating thickness.

WARNING:

These products may contain up to 80% lead. Do not breathe or ingest dust. Exposure may cause serious adverse health effects. Dispose of in accordance with federal, state and local environmental laws.

These products may develop a strong electric charge. Ground to avoid risk of electric shock.

